

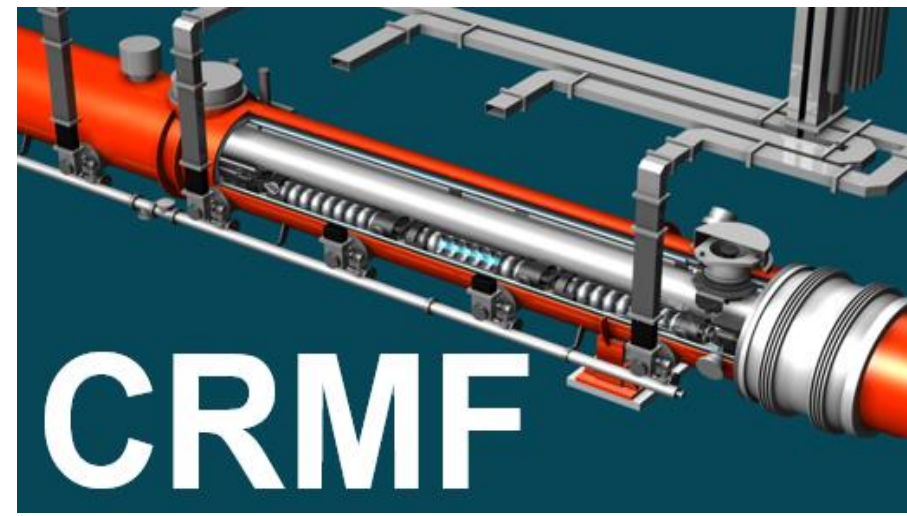
# *CRMF Overview*

Industry day

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*Martina Martinello | Project Director*

January 30, 2025



# Outline

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- Mission of CRMF
- Project scope & facility workflow
- Schedule
- Success Factors

# Outline

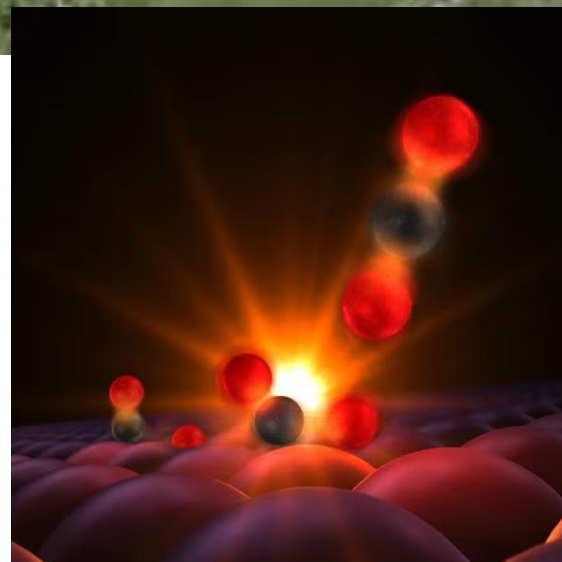
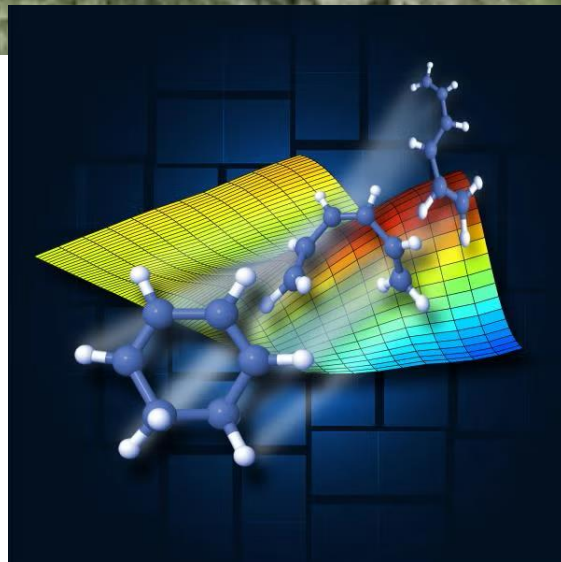
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- **Mission of CRMF**
- Project scope & facility workflow
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- Success Factors

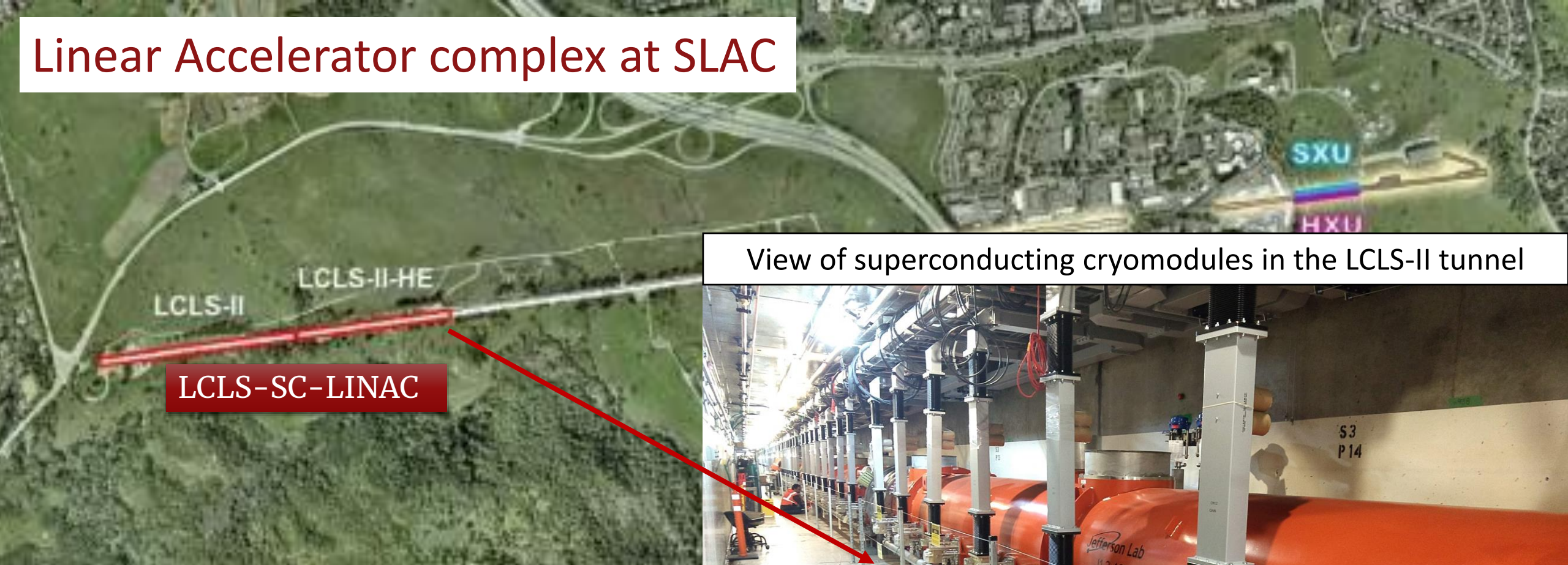
# Linear Accelerator complex at SLAC



LCLS takes X-ray snapshots of atoms and molecules at work, providing atomic resolution detail on ultrafast timescales to reveal fundamental processes in materials, technology and living things.



# Linear Accelerator complex at SLAC

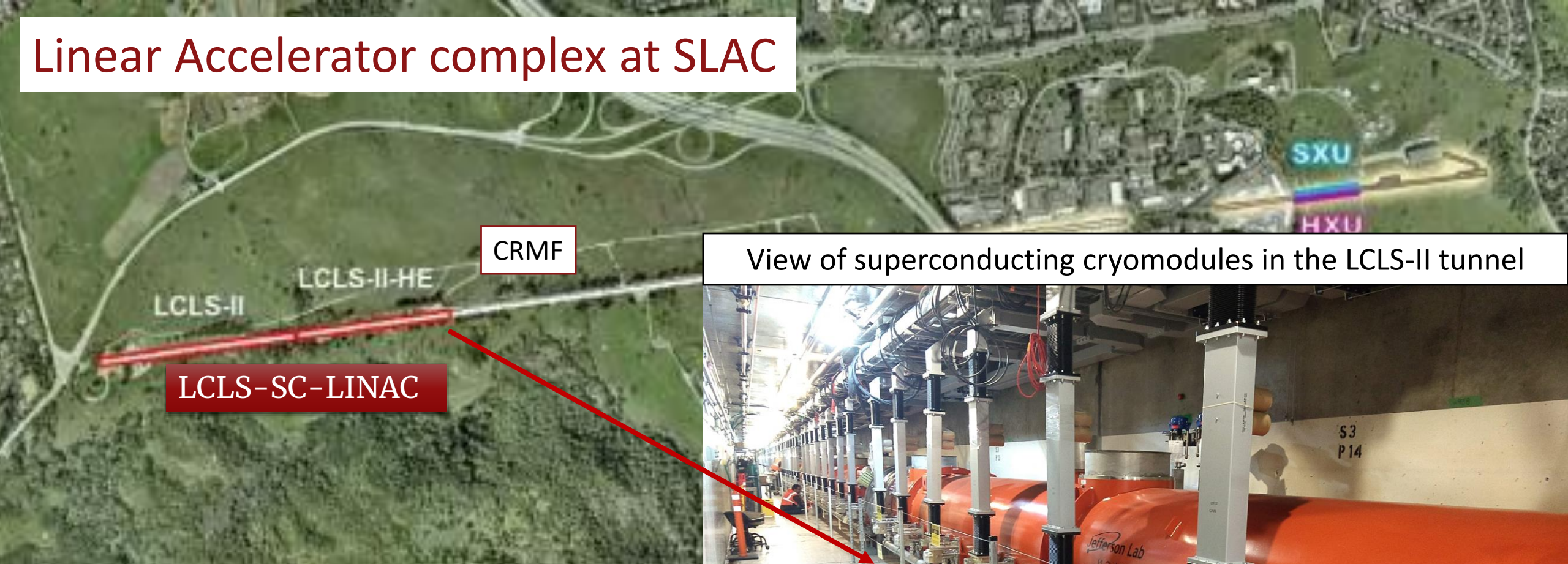


View of superconducting cryomodules in the LCLS-II tunnel



Superconducting Cryomodules  
are the building blocks of the  
LCLS-SC-LINAC

# Linear Accelerator complex at SLAC



View of superconducting cryomodules in the LCLS-II tunnel



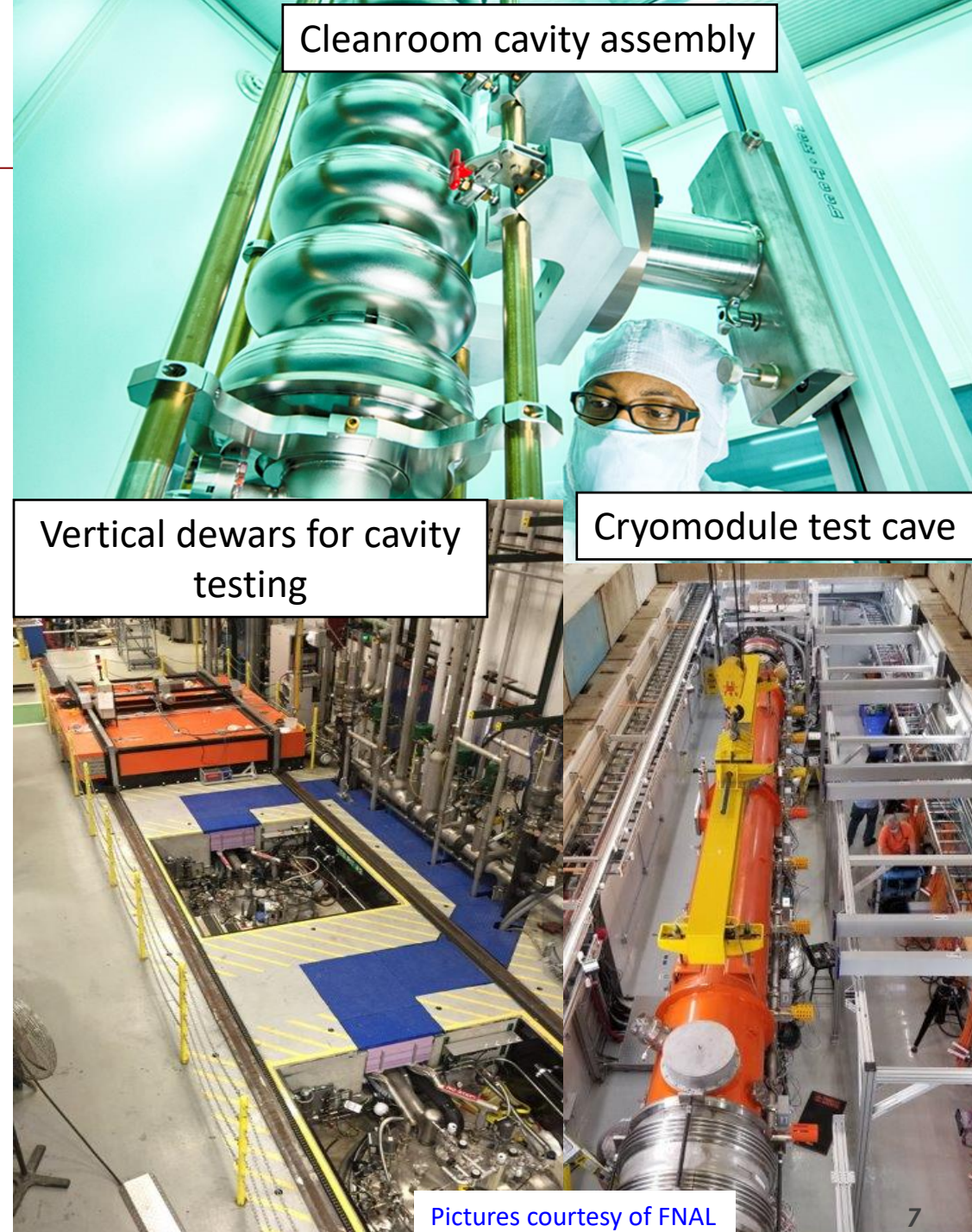
Superconducting Cryomodules are the building blocks of the LCLS-SC-LINAC

# Mission of CRMF

## CRMF: Cryomodule Repair and Maintenance Facility

- ~ 2-3 CMs/year expected to need to be repaired based on current data
- CRMF is needed to repair, test and maintain superconducting cryomodules at SLAC

**CRMF needed at SLAC to ensure the performances of cryomodules are preserved over the lifetime of the accelerator**



# Outline

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- Mission of CRMF
- **Project scope**
- Schedule
- Success Factors

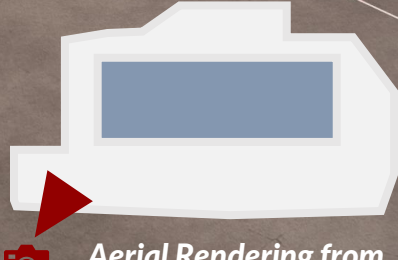


# Project Scope: New 21,000 GSF Building at SLAC

LCLS-II Cryoplant

Klystron Gallery

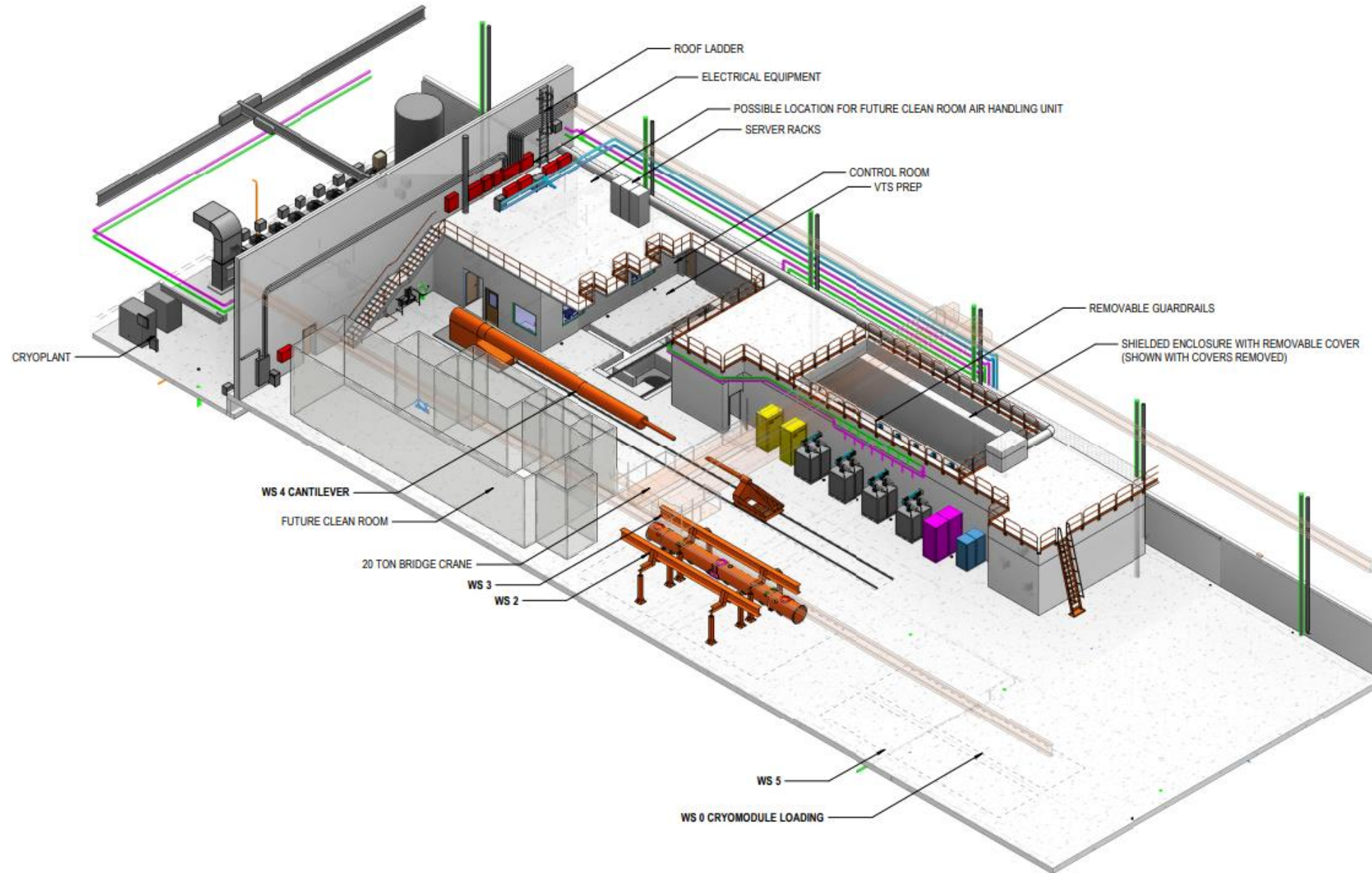
N Access Rd



Aerial Rendering from

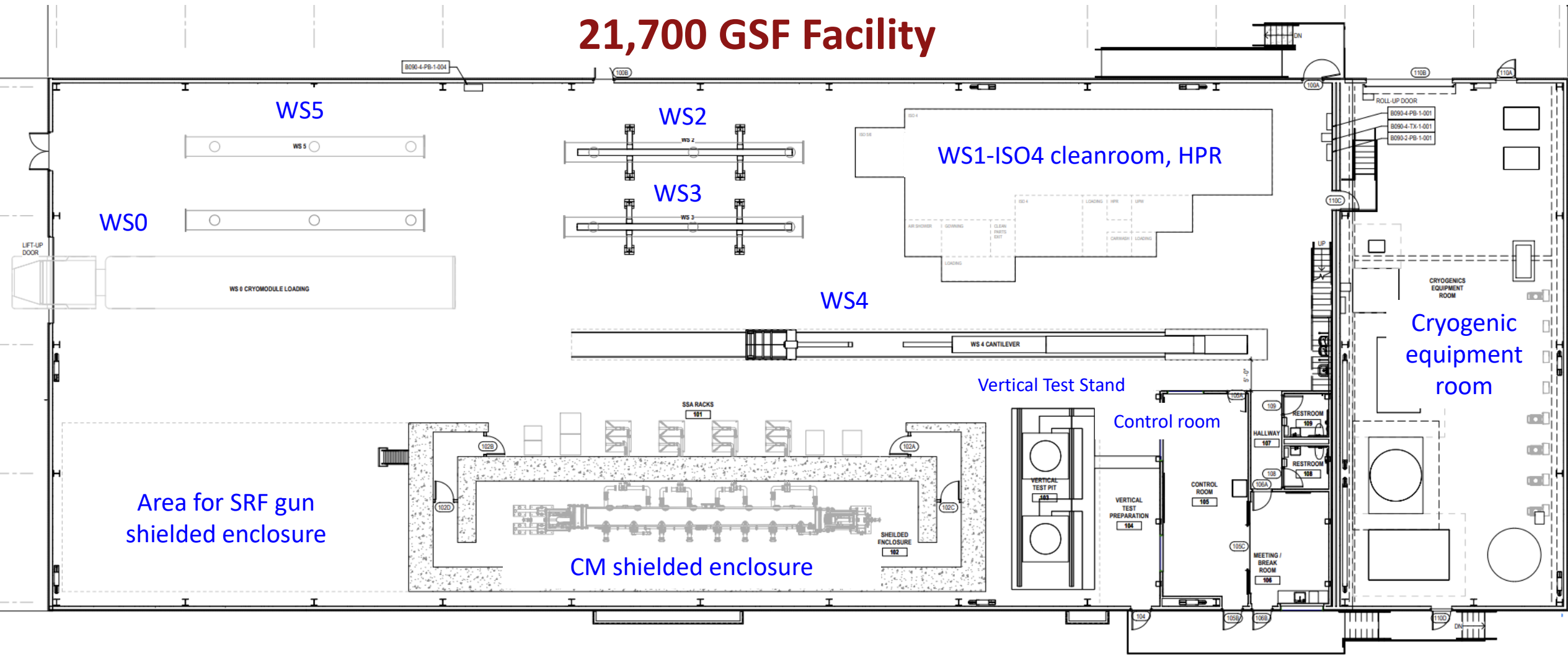


# Isometric view of the facility (90% Detailed design)



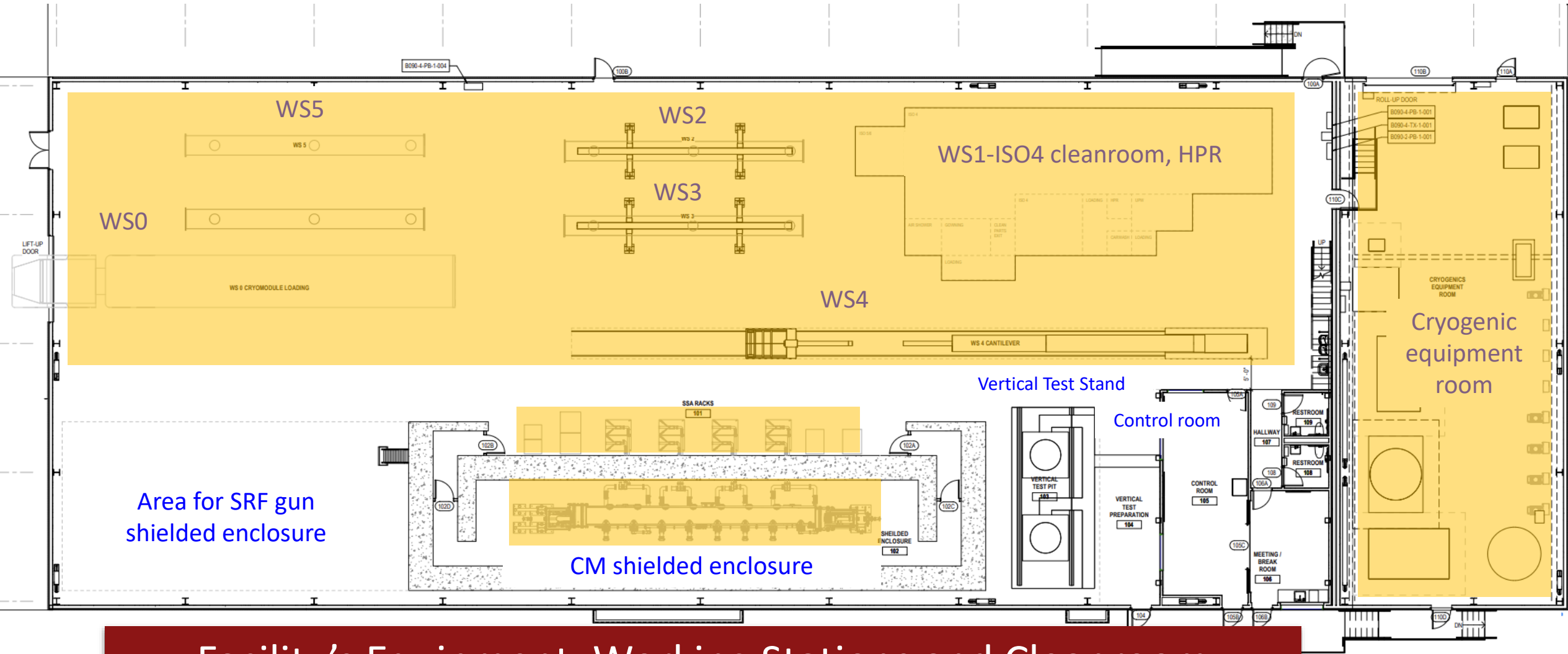
# Project Scope: Buildouts for CM Repair and Testing

## 21,700 GSF Facility



Optimized layout for complete set of SRF facilities for X-FELs under one roof

# Project Scope: Buildouts for CM Repair and Testing



Facility's Equipment, Working Stations and Cleanroom Construction are not part of the GC Contract



# GC Contract Scope of Work

## *Conventional Building and Site Infrastructure Construction Project*

- 21,000 SF building divided in main cryomodule repair area and cryogenic equipment area through isolation walls
- Overhead bridge cranes: 20-ton in main repair area and 3-ton in cryogenic equipment area

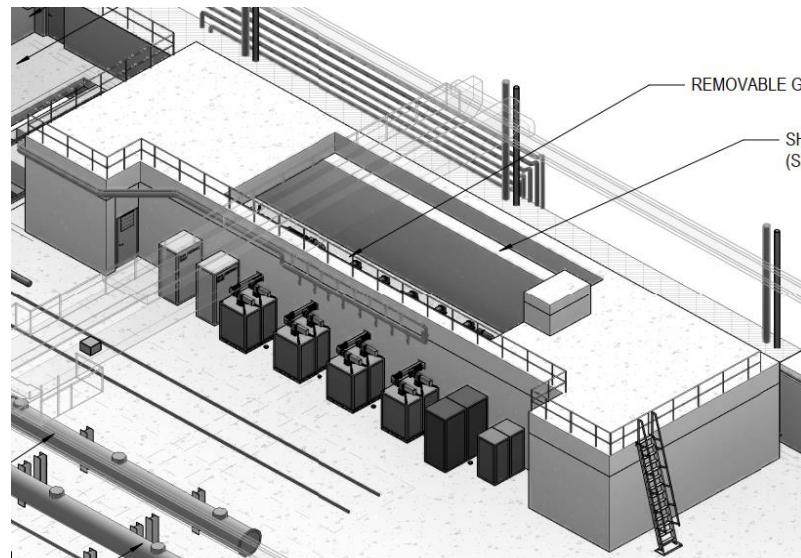


Picture courtesy of FNAL

# GC Contract Scope of Work

## Conventional Building and Site Infrastructure Construction Project

- 21,000 SF building divided in main cryomodule repair area and cryogenic equipment area through isolation walls
- Overhead bridge cranes: 20-ton in main repair area and 3-ton in cryogenic equipment area
- Concrete shielded enclosure for cryomodule testing, with 4 ft. thick poured-in-place concrete walls, 3ft thick concrete removable roof blocks, and penetrations for a cryogenic feed line and waveguides

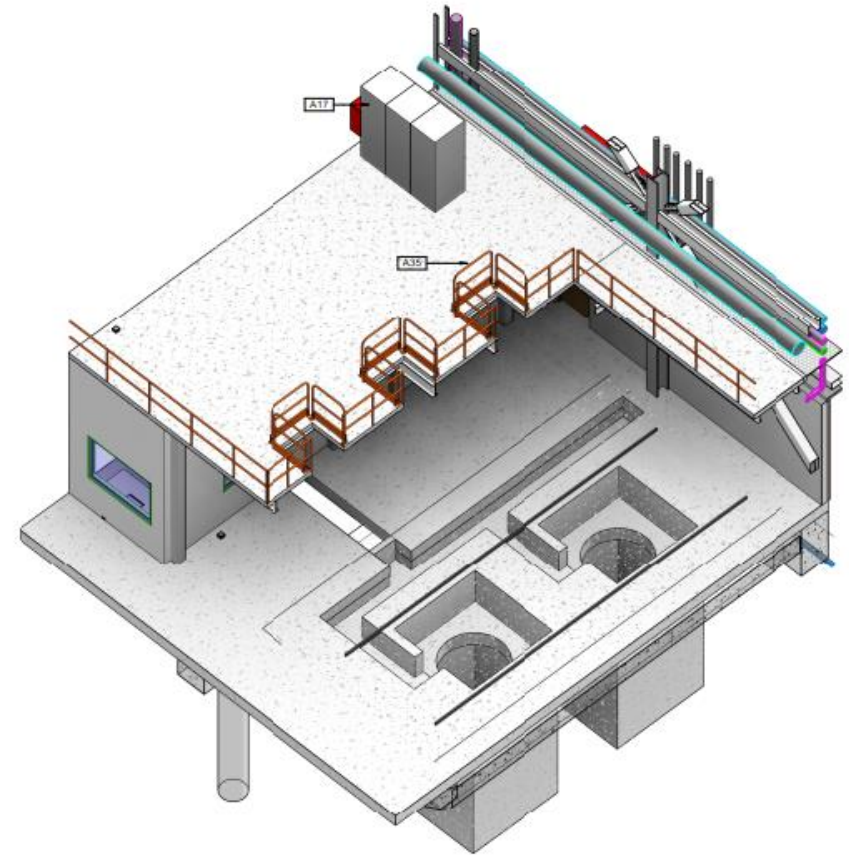


Picture courtesy of FNAL

# GC Contract Scope of Work

## *Conventional Building and Site Infrastructure Construction Project*

- 21,000 SF building divided in main cryomodule repair area and cryogenic equipment area through isolation walls
- Overhead bridge cranes: 20-ton in main repair area and 3-ton in cryogenic equipment area
- Concrete shielded enclosure for cryomodule testing, with 4 ft. thick poured-in-place concrete walls, 3ft thick concrete removeable roof blocks, and penetrations for a cryogenic feed line and waveguides
- Two 16' deep, 60" diameter shafts will be pre-cast adjacent to the shielded enclosure





# GC Contract Scope of Work

## *Conventional Building and Site Infrastructure Construction Project*

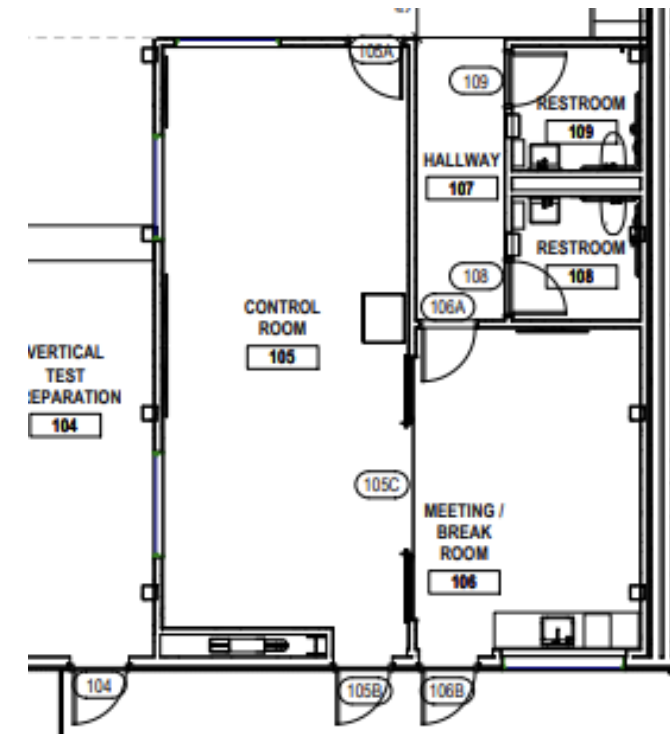
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- Two 16' deep, 60" diameter shafts will be pre-cast adjacent to the shielded enclosure
- Equipment platform, above the control room, supports key electrical and mechanical equipment
- Control room area, meeting/break room and restrooms



# GC Contract Scope of Work

## *Conventional Building and Site Infrastructure Construction Project*

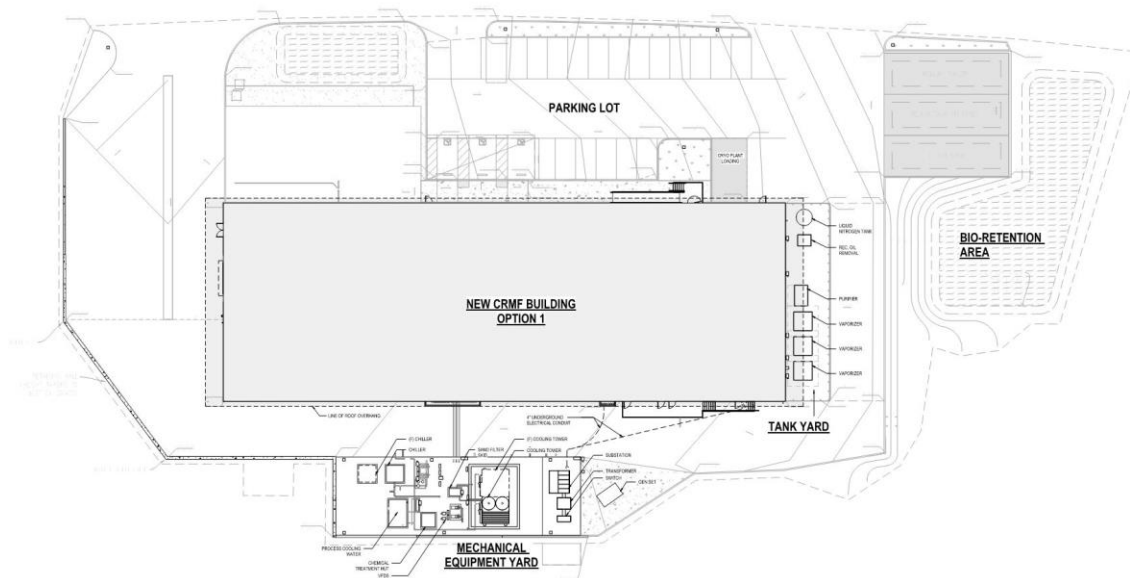
- Outdoor concrete pad areas to accommodate cryogenic system Helium storage tanks and other cryogenic equipment



# GC Contract Scope of Work

## Conventional Building and Site Infrastructure Construction Project

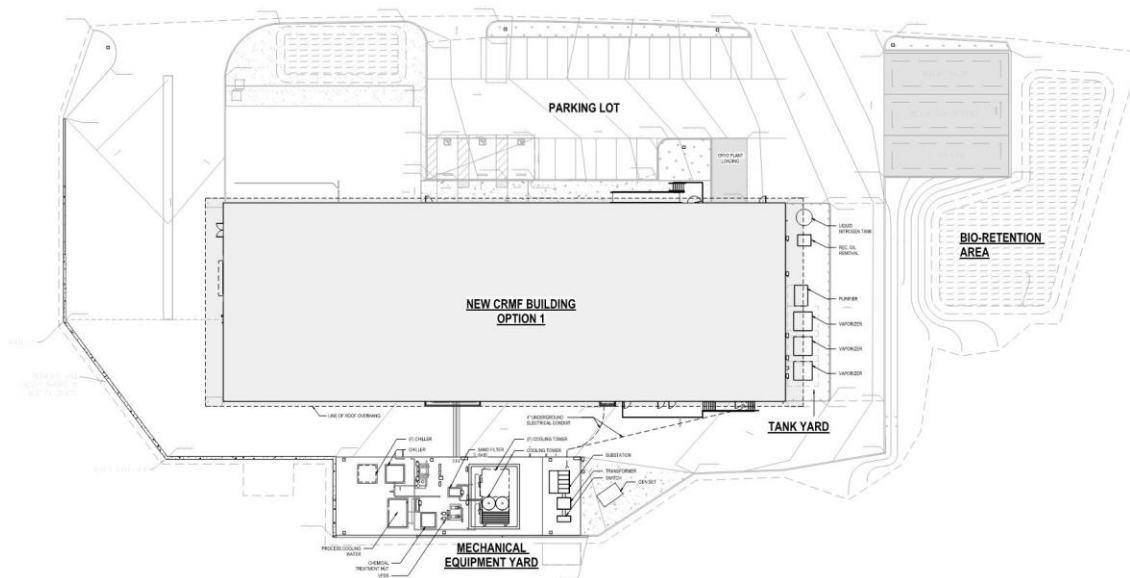
- Outdoor concrete pad areas to accommodate cryogenic system Helium storage tanks and other cryogenic equipment
- Exterior Central Utility Plant (CUP)



# GC Contract Scope of Work

## Conventional Building and Site Infrastructure Construction Project

- Outdoor concrete pad areas to accommodate cryogenic system Helium storage tanks and other cryogenic equipment
- Exterior Central Utility Plant (CUP)
- Exterior improvements (asphalt, parking, etc)



# Outline

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- Mission of CRMF
- Project scope
- **Schedule**
- Success Factors

# Timeline Overview

<b>Activity Name</b>	<b>Finish Date</b>
<b>DRAFT RFP</b>	<b>8-Nov-24</b>
<b>Vendor Outreach Day</b>	<b>30-Jan-25</b>
<b>A/E Detailed Design Completed</b>	<b>Apr-25</b>
<b>RFP Documents Prep and Approval</b>	<b>Jun-25</b>
<b>Release RFP</b>	<b>Jun-25</b>
<b>General Contractor Proposal Effort</b>	<b>Aug-25</b>
<b>Director's Review - CD-2/3</b>	<b>Aug-25</b>
<b>IPR Review - CD-2/3</b>	<b>Sep-25</b>
<b>Award Documents Prep and Approval</b>	<b>Nov-25</b>
<b>AWARD</b>	<b>Nov-25</b>



**Project's reviews needed for construction approval**

# Outline

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- Mission of CRMF
- Project scope
- Schedule
- **Success Factors**



# Success Factors

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- **Safety**

- **Safety is the priority at SLAC – only safe work is acceptable**
- Safety considerations must be part of work planning and schedule development
- Safety cannot be compromised to meet schedule

- **Schedule**

- Complete construction activities as per the performance period defined in the RFP, in the most expedience manner and in compliance with SLAC safety requirements
- Schedule should be realistic and take into account safety considerations

- **Teamwork**

- Construction activities should minimize impact to on-going SLAC operations and other construction projects
- Honest and transparent communication among team members
- **Achieving success together!**



*Thank you*